



## 2009 Award Winner for:

### *Green Development of the Year*

(1 of 1 in this category)

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#### ***Property Information***

##### **350 W. Mart Center**

350 W. Mart Center Drive  
Chicago, IL 60654

*The LEED Certification project of 350 W. Mart Center represents one of the more complex LEED projects undertaken to date. The 2.2 million s.f. project included: 1.7 million s.f. of commercial office space, a 3,000 student academic campus, Chicago's 16th largest hotel and the Chicago Apparel Center. Tenant committees within the property played a key role in the project and assisted in the development of Chicago's Green Office Challenge which was launched citywide last winter. The mixed use project represents Chicago's 2nd largest LEED project to date by size, and will include the City's first LEED certified hotel. Combined with the Merchandise Mart next door, the project will create the largest LEED Certified campus in the US. LEED Certification is anticipated in August of 2009.*

**Total Cost:** \$450,000

**Square Footage:** 2,200,000 s.f.

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#### ***Developer / Broker Information***

Merchandise Mart Properties, Inc.

